



Dart Aerospace Ltd.
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D5670-1
Job Sheet 186680



Part No: D5670-1

Job Qty: 2 ea

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5670 REV.A IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/18	0.00	0.00	Start Up Large Fab-5		
100	Large Fab	2 pcs		12/7/18	0.00	0.40	Large Fab 8		
110	QC	2 pcs		12/7/18	0.00	0.00	QC5		
120	Packaging	2 pcs		12/7/18	0.00	0.00	Packaging3 Large Fab		
130	QC21-SA	2 Ea		12/7/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 40" 2- Bend tube with manuel pipe bender as per DT 10421*** Make line at 4" and use jig for other
Descriptions: line*** 3- REMOVE ALL MARKING AND DEBURR

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	6.6600 ft (3.33 ea)	90-Start up Operation	5107466

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	7	696	0

Part Specifications

Specifications could not be found.

Plex 11/20/18 9:57 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐			
Date : _____		Step # : _____		QTY Effective : _____				MRB (QSI042) Approval			
Description Work Order Deviation				Disposition							
				Completed By							
				Lead hand / Supervisor Approval Verification							
				QC / QA Coordinator Approval							
				FAULT CATEGORY							
				☐ Effect				☐ Positioned Wrong			
				☐ Defect/Unqualified				☐ Outside Dimensions			
				☐ Cut Too Short				☐ Over/Under tolerance			
				☐ Instructions Incomplete/Unclear				☐ Part Incorrect			
				☐ Drill Holes				☐ Part Lost/Missing			
				☐ Misaligned/off center				☐ Part Moved			
				☐ Power Loss/Surge				☐ Drawing			
				☐ Folio/Program				☐ Finish			
				☐ Grain				☐ Misread			
				☐ Weld				☐ Turning Sequence			
				☐ Wrong Stock Pulled							
				☐ Out of Sequence							
				☐ Off-set							
				☐ Mislabeled							
				☐ Fit/Function							
				☐ Misaligned/off center							

LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	OTHER : _____

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Container No: S130200



Part: D5670-1

Job No: 186680

Serial No/Batch: S130200

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 11/21/8